


Welding Certificate

NB2276 – CPR – 1090-2 – 003/11 .006

Manufacturer	Georg Berdel GmbH Dornhofstraße 29, 63263 Neu Isenburg
Facilities of the Manufacturer	Georg Berdel GmbH Dornhofstraße 29, 63263 Neu Isenburg
Harmonized Standard	EN 1090-2, in the current edition
Execution Class and Standard	EXC4 acc. EN 1090-2
Welding process(es) <small>(acc. EN ISO 4063)</small>	111 (manual metal arc welding) 135 (MAG – metal active gas welding) 141 (TIG – tungsten inert gas welding)
Base Material(s) <small>(acc. CEN ISO/TR 15608)</small>	1.1, 1.2 Acc. CEN ISO/TR 15608 and EN 1090-2, table 2 und 3 8 Acc. CEN ISO/TR 15608 and EN 1090-2, table 4, and authorization Z-30.3-6
Responsible welding coordinator <small>(first name, name, date of birth, qualification)</small>	Mr. Markus Berdel, 18.04.1974, EWE
Substitute <small>(first name, name, date of birth, qualification)</small>	--
Attestation	It is confirmed that, for base materials groups 1.1 and 8.1, and thickness up to 40mm, the WPQRs acc. EN ISO 15610 and EN ISO 15614-1 are valid. The cruciform tensile test specimen in accordance with ISO 9018 is carried out and passed
Valid from	19.08.2014
Date of next Surveillance	18.08.2017
Validity Period	This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with EN 1090-1:2009+A1:2011) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Darmstadt, 19.12.2014
Place and date of issue



Dipl.-Ing. J. Anders, EWE, SFI
Head of certification body

This certificate remains the property of ISIB Dr. Möll GmbH. The Manufacturer is obliged in the case that the certification conditions are no longer valid, in case of miss use, or in the case of annulment acc. to point 5.3 or 5.4 of the Quality-Management-Handbook of the Certification Body, to give back this document.

Notified Body: NB 2276

Confirmation of the validity
acc. DIN EN 1090-1:2012-02, Section B

Manufacturer	Georg Berdel GmbH <i>Dornhofstraße 29</i> <i>63263 Neu Isenburg</i>
Certificate	<i>NB2276 – CPR – 003/11.006</i>
Welding- Certificate	<i>NB2276 – CPR – 1090-2 - 003/11.006</i>
Attestation	It is confirmed, that the certificates named above remain valid
Valid from	<i>19.08.2017</i>
Date of next surveillance	<i>18.08.2018</i>
Remarks	The renewal of validity is based on: <input checked="" type="checkbox"/> inspection of the FPC acc. DIN EN 1090-1; section B.4 - chart 3 <input type="checkbox"/> annual manufacturer`s declaration, acc. DIN EN 1090-1 section B.4 The validity of ISIB-certificates can also be viewed under www.isib.de .

Darmstadt, 23.08.2017
Place and date of issue



Dipl.-Ing. J. Anders, IWE
Head of certification body



Institut für Schweißtechnik u. Ingenieurbüro Dr. Möll GmbH

An der Schleifmühle 6 · 64289 Darmstadt · Tel: (06151) 74097 + 71 3051 · Fax: 74140
Akkreditiert zum Zertifizieren von Schweißfachpersonal

Notified Body: NB 2276

Confirmation of the validity acc. DIN EN 1090-1:2012-02, Section B

Manufacturer	Georg Berdel GmbH <i>Dornhofstraße 29</i> <i>63263 Neu Isenburg</i>
Certificate	<i>NB2276 – CPR – 003/11 .006</i>
Welding- Certificate	<i>NB2276 – CPR – 1090-2 - 003/11 .006</i>
Attestation	It is confirmed, that the certificates named above remain valid
Valid from	19.08.2018
Date of next surveillance	18.08.2019
Remarks	The renewal of validity is based on: <input type="checkbox"/> inspection of the FPC acc. DIN EN 1090-1; section B.4 - chart 3 <input checked="" type="checkbox"/> annual manufacturer`s declaration, acc. DIN EN 1090-1 section B.4 The validity of ISIB-certificates can also be viewed under www.isib.de .



Darmstadt, 21.09.2018
Place and date of issue

Dipl.-Ing. J. Anders, IWE
Head of certification body